

Hydro Cast (HC) Series

Solid cast, two component, low viscosity, 1:1 mix castable urethane system that exhibit low exotherm and rapid de-mold times. Used for decorative figurines, moldings, tooling, mirror and picture frames. Also used for roto molding of mannequin parts. Available in a variety of gel times. Most available in black, white and tan.

HC Series

- Gel times of 90 - 180 seconds
- Hardness range of 60 – 75 Shore D
- Lowest cost systems – Aromatic Odor

HCNO Series

- Gel times of 90 – 300 seconds
- Hardness range of 65 – 75 Shore D
- No odor - Higher cost

HCVOG Series

- Gel times of 90 – 180 seconds
- Hardness range of 60 – 75 Shore D
- High modulus, rapid de-mold, no odor

HCNOAL Series

- High Impact Version
- Hardness range of 60 – 75 Shore D

HC18 Tooling Resin

- Low shrinkage – high heat resistance
- Gel times of 90 – 180 seconds; 8 to 10 minute pot life
- Hardness of 80 Shore D

